



Installation and Troubleshooting Guide



This installation is to be completed by an Authorized Dealer or Professional Service Technician. For questions regarding installation or warranty, call CDI Tech Support at 866-423-4832. Do not return to the Dealer or Distributor where the part was purchased. Contact CDI Electronics Directly for Return Material Authorization.

CDI P/N: 174-5721

This unit replaces the following P/N's: 855721A 4 and 855721T 8.

Warning! This product is designed to be installed by a professional marine mechanic. CDI Electronics cannot be held liable for injury or damage resulting from improper installation, abuse, neglect, or misuse of this product.

THIS STATOR IS DESIGNED TO BE USED WITH THE FOUR MAGNET FLYWHEEL. PLEASE VERIFY THAT YOUR FLYWHEEL HAS FOUR MAGNETS, NOT TWO, WHEN INSTALLING THIS STATOR. IF YOUR FLYWHEEL HAS TWO MAGNETS, THE ENGINE YOU ARE WORKING ON HAS ONE OF EITHER TWO OLDER DESIGNED IGNITION SYSTEMS AND THIS STATOR WILL NOT FUNCTION AS DESIGNED!

INSTALLATION

1. Disconnect the Negative battery cable.
2. Disconnect the old Stator from the Switchbox.
3. Remove the flywheel according to the service manual for your engine.
4. Remove the old Stator and save the original bolts.
5. Check for signs of rubbing on the old Stator and the inside of the flywheel.
6. Using the original bolts, install the new Stator with a good thread locker applied to the bolts.
7. Connect the Green/White and White/Green Stator wires to the Switchbox.
8. Reinstall the flywheel according to the service manual for your engine.
9. Reconnect the Negative battery cable.

TROUBLESHOOTING

NO SPARK ON EITHER CYLINDER:

1. Disconnect the Black/Yellow stop wire AT THE SWITCHBOX and retest. If the engine now has spark, the stop circuit has a fault. Check the key switch and harness.
2. Verify the Flywheel has Four magnets and not Two. The older ignition systems has a Two magnet Flywheel and this Stator will not work.
3. Inspect and clean all engine and ignition ground connections. Make sure the Switchbox and Ignition coils are grounded properly.
4. Check the cranking RPM. A cranking speed of less than 250 RPM may not allow the system to spark properly. This can be caused by a weak battery, dragging starter, bad battery cables, or a mechanical problem inside the engine.
5. Check the ignition system resistance and DVA as given below:

Read from	Read to	OEM Ohms	CDI Ohms	DVA Connected	DVA Disconnected
Green/White (Stator)	White/Green (Stator)	370-445 Ω	310-385 Ω	150 V Minimum	150 V Minimum
White/Green (Stator)	Engine Gnd	Open	Open	150 V Minimum	Less than 2 V
Green/White (Stator)	Engine Gnd	Open	Open	150 V Minimum	Less than 2 V
Brown/White (#1 Trigger)	Brown/Yellow	650-850 Ω	650-850 Ω	4 V Minimum	4 V Minimum
Green/Yellow (#1 Primary)	Engine Gnd	-	-	150 V Minimum	150 V Minimum
Green (#2 Primary)	Engine Gnd	-	-	150 V Minimum	150 V Minimum

4. Check the DVA on the Black/Yellow kill wire coming out of the Switchbox. You should have a reading of at least 150 DVA or more. The Stator and Trigger should be connected to the Switchbox for this test. If you do not, check the DVA on the Stator and the Trigger. If the DVA on the Stator and Trigger is good but the DVA on the Black/Yellow Kill wire coming out of the Switchbox is low, the Switchbox is likely faulty.
8. Swap the Green/White and White/Green Stator wires and retest. If the problem moves, the Stator is likely faulty.
9. Using a set of jumper wires, cross connect the Brown/White and Brown/Yellow Trigger wires so that you have a Brown/White connected to a Brown/Yellow. If the problem moves, the Trigger is likely faulty. If the problem stays on the same cylinder, the Switchbox is likely faulty.
10. Check the flywheel magnets for cracked, broken, or loose magnets.

CDI Electronics, LLC • 353 James Record Road SW • Huntsville, AL 35824 USA

Web Support: www.cdielectronics.com • Tech Support: 1-866-423-4832 • Order Parts: 1-800-467-3371

All rights reserved. Reproduction or use of content, in any manner, without express written permission by CDI Electronics, LLC., is prohibited.



Installation and Troubleshooting Guide



This installation is to be completed by an Authorized Dealer or Professional Service Technician. For questions regarding installation or warranty, call CDI Tech Support at 866-423-4832. Do not return to the Dealer or Distributor where the part was purchased. Contact CDI Electronics Directly for Return Material Authorization.

ENGINE WILL NOT STOP (KILL):

1. Check the kill circuit in the Switchbox by using a jumper wire connected to the Black/Yellow wire coming out of the Switchbox and shorting it to ground. If this kills the engine, the kill circuit in the harness or on the boat is bad, possibly the ignition switch. If this does not stop the Switchbox from sparking, replace the Switchbox.

HIGH SPEED MISS:

1. Check the DVA of the Stator while running the engine. It should show a smooth climb on the Green/White and Green/White Stator wires. If there is a sudden or fast drop in voltage right before the miss becomes apparent, the Stator is usually at fault.
2. Perform a high-speed shutdown and read the spark plugs. Check for water. A crack in the block can cause a miss at high speed when the water pressure gets high, but a normal shutdown will mask the problem because the water will evaporate off the spark plug before you can identify it.

BOTH CYLINDERS HAVE SPARK BUT THE ENGINE WILL NOT RUN:

1. Check the flywheel shear key.
2. Index the flywheel and check timing on both cylinders. If the timing is off, check the Trigger and flywheel center hub Trigger magnet.

WILL NOT ACCELERATE BEYOND 3000-4000 RPM:

1. Connect a DVA meter between the Stator's Green/White and White/Green wires. Run the engine up to the RPM where the problem is occurring. The DVA should show a smooth climb in voltage and remain high through the RPM range. A sharp drop in DVA right before the problem occurs usually indicates a bad Stator.
2. Connect an inductive tachometer to each cylinder in turn and try to isolate the problem. A single cylinder dropping spark will likely be a bad Switchbox or Ignition coil. All cylinders not sparking properly usually indicates a bad Stator.
3. Check the flywheel magnets for cracked, broken, or loose magnets.

MISS AT ANY RPM:

1. In the water or on a Dynamometer, check the DVA on the Green and Green/Yellow Primary wires from the Switchbox while connected to the Ignition coils. You should have a reading of at least 150 DVA or more, increasing with engine RPM until it reaches 300-400 DVA maximum. A sharp drop in DVA right before the miss becomes apparent on all cylinders will normally be caused by a bad Stator. A sharp drop in DVA on less than all cylinders will normally be the Switchbox or Trigger.
2. Connect an inductive tachometer to each cylinder in turn and try to isolate the problem. A high variance in RPM on one cylinder usually indicates a problem in the Switchbox or Ignition coil. Occasionally a Trigger will cause this same problem. Check the Trigger DVA (see **NO SPARK ON EITHER CYLINDER**).
3. Check the flywheel magnets for cracked, broken, or loose magnets.

SWITCHBOX REPEATEDLY BLOWS ON SAME CYLINDER:

1. Check the Trigger wires for shorts to engine ground as a shorted Trigger wire can destroy a SCR inside the Switchbox.
2. Replace the Ignition coil on the cylinder dropping spark.